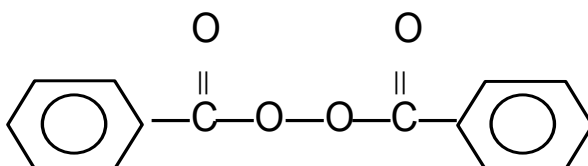

PEROXAN BP-Pulver 50 W+

Thermoset Curing
Diacyl peroxides

Description: Dibenzoyl peroxide
50% , Powder with dicyclohexyl phthalate

PEROXAN BP-Pulver 50 W+ is used for the curing of unsaturated polyester resins and acrylic resins at ambient and elevated temperatures.



Molecular weight (active substance): 242,2
CAS No. (active substance): 94-36-0

Technical data: Appearance: white powder
Peroxide assay: ca. 50%
Active oxygen assay: ca. 3,30%
Bulk density at 20°C: 650 kg/m³

Solubility: Insoluble in water

Storage: Maximum storage temperature ($T_{s\max}$): 30°C
Minimum storage temperature ($T_{s\min}$): none
Storage stability as from date of delivery: 6 months

Keep packaging tightly closed in a well ventilated place at indicated storage temperature. Keep away from reducing agents e.g. amines, acids, alkalis, heavy metal compounds (e.g. accelerators, driers, metal soaps). Never weigh out in storage room.

Hazardous reactions: Oxidizing agent. Decomposes violently under the influence of heat or by contact with reducing agent. Never mix with accelerators.

Safety characteristics: Flash point: not relevant
SADT*: 60°C

Packaging: 25 kg Cardboard box

Major decomposition products: Carbon dioxide, benzene, benzoic acid, diphenyl, phenyl benzoate

* SADT = Self Accelerating Decomposition Temperature

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Diacyl peroxides

Application:

PEROXAN BP-Pulver 50 W+ is used for the curing of unsaturated polyester resins and acrylic resins at ambient and elevated temperatures. At temperatures up to 80°C, PEROXAN BP-Pulver 50 W+ should be used in combination with a tertiary amine accelerator, above 80°C the use of an accelerator is not required.

PEROXAN BP-Pulver 50 W+ is non-caking, easy to handle, easy to disperse and dissolves quickly in unsaturated polyester resins and acrylic resins.

PEROXAN BP-Pulver 50 W+ does not dissolve clearly in the resin system and is therefore not applicable for the production of cured parts when a high degree of transparency is required. For these applications, PEROXAN BP-Pulver 50 W is recommended.

The curing system PEROXAN BP-Pulver 50 W+ in combination with an amine accelerator shows a very fast cure that is hardly influenced by humidity and fillers. Even at low temperatures a relatively good cure will be obtained. A disadvantage may be the yellow colour and poor light resistance of the moulded product.

For ambient temperature curing the following amine accelerators are available to adjust the gel time and speed of cure of the cure system based on PEROXAN BP-Pulver 50 W+:

PERGAQUICK A100 (N,N-Dimethyl-p-toluidine) for short gel times
PERGAQUICK A150 (N,N-Di-(2-hydroxy-ethyl)-p-toluidine) for short to medium gel times
PERGAQUICK A200 (N,N-Dimethylaniline) for medium gel times
PERGAQUICK A300 (N,N-Diethylaniline) for long gel times

Depending on working conditions the following peroxide and accelerator dosage levels are recommended:

PEROXAN BP-Pulver 50 W+:	2 to 5 phr
Amine accelerator:	0,05 to 0,5 phr

Safety and handling:

Please refer to the material safety data sheet (MSDS) for information concerning safe storage, use and handling of PEROXAN BP-Pulver 50 W+. This information should be thoroughly reviewed prior to acceptance of this product. The MSDS is available for downloading at www.pergan.com or through contacting Pergan directly.

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