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## **TR-905**

### **MOLD PREP CLEANER**

### **SOLVENT**

#### **DESCRIPTION:**

A proprietary solvent mixture to remove wax, oils and other surface contaminants from reinforced polyester tooling and other hard surface molds

#### **PRODUCT FEATURES:**

- ★ Fast evaporation with excellent cleaning ability
- ★ Removes compound residue after polishing
- ★ Effective on polyester, epoxy and metal tooling
- ★ Does not reduce gloss on mold surface
- ★ Promotes bonding of sealer/release to mold
- ★ Aids in moisture removal after water cleaning

#### **USES:**

Recommended for preparation and cleaning of mold surface prior to application of TR-900 Series MULT-PULL Semi-Permanent Releases or the TR-910 Sealer.

#### **APPLICATION:**

Apply TR-905 solvent to mold surface using a clean all cotton (no synthetic blends) cloth working an area sufficient to stay wet dissolving previously used wax or similar releases. While still wet or dissolved in mold cleaner, wipe dry with another clean dry cloth, turning and changing cloth frequently to facilitate pick-up. Repeat as necessary until mold is thoroughly cleaned and dry. Some molds may require use of a light buffing compound for previously used releases or sealers. The mold prep cleaner should be used after water washing to remove buffing compound residue remaining on the mold surface. The mold surface should always be wiped dry prior to use of the TR-900 series releases or TR-910 mold sealer.

#### **PHYSICAL PROPERTIES:**

Solvent Carrier: Blended aromatic/ketone solvent  
Specific Gravity: 0.83  
Wt./Gal: 6.91lbs./gal  
Flash Point: 34°F (0.8°C)  
Evaporation Rate: >1 (butyl acetate = 1)

#### **STORAGE AND PRECAUTIONS:**

TR-905 mold prep cleaner contains flammable solvents. Keep away from spark, open flame or other sources of ignition. Close container after use and keep stored in cool area. Avoid prolonged exposure to breathing and contact with skin. Use only with adequate ventilation. Use respirators or fresh air masks in confined areas.

#### **PACKAGING:**

Available in gallon 4x1/cases, 5 gallon pail and 55 gallon drum. Please contact your local TR distributor or call direct.

#### **FOR INDUSTRIAL USE ONLY**

*The information contained herein is based on tests considered to be reliable and accurate. Because of the wide variance of associated materials and conditions, no warranty is expressed or implied. Each user is encouraged to prepare a test part for their particular application.*